

WHAT IS CLAIMED IS:

1 1. An interior lining component (1) for a vehicle, in particular
2 an inside roof lining, comprising at least one decorative layer (3) forming a facing
3 (4) of the interior lining component (1), an intermediate layer (5) covered by said
4 decorative layer (3), and at least one support layer (6) having a comparatively high
5 flexural strength, characterized in that the support layer (6) comprises at least one
6 lower (7) and one upper (8) foam panel which are interconnected by pressing.

1 2. An interior lining component according to claim 1,
2 characterized in that the lower (7) and the upper (8) foam panel are interconnected
3 along their whole area of contact.

1 3. An interior lining component according to claim 2,
2 characterized in that the foam panels (7, 8) have different material thicknesses
3 (9, 10).

1 4. An interior lining component according to claim 1,
2 characterized in that in comparison with the upper foam panel (8), the lower foam
3 panel (7) bordering on the intermediate layer (5) has a material thickness (9) which
4 is not greater than the material thickness (10) of said upper foam panel (8).

1 5. An interior lining component according to claim 1,
2 characterized in that the ratio of the material thicknesses (9, 10) of the lower and
3 upper foam panels (7, 8) is 0.01 to 0.195 and preferably 0.3 to 0.75.

1 6. An interior lining component according to claim 1,
2 characterized in that the upper foam panel (8) is implemented such that, in
3 comparison with the lower foam panel (7), it has smaller dimensions.

1 7. An interior lining component according to claim 1,
2 characterized in that all layers of the interior lining component and in particular the

3 upper and lower foam panels (7, 8) are interconnected by pressing in a one-step
4 technology.

1 8. An interior lining component according to claim 1,
2 characterized in that a reinforcing mat (11) is arranged on the back (12) of the upper
3 foam panel (8) facing away from the lower foam panel (7).

1 9. An interior lining component according to claim 8,
2 characterized in that the side of the reinforcing mat (11) facing away from the foam
3 panels (7, 8) has a cover fleece (20) arranged thereon.

1 10. An interior lining component according to claim 1,
2 characterized in that the intermediate layer (5) is formed of a cushioning layer (22)
3 and of a connection layer (21) arranged on a cushioning-layer back (14) which faces
4 the lower foam panel (7).

1 11. An interior lining component according to claim 1,
2 characterized in that the foam panels (7, 6) are formed of polyurethane or the like.

1 12. An interior lining component according to claim 1,
2 characterized in that the upper and lower foam panels (7, 8) consist of the same
3 materials.

1 13. An interior lining component according to claim 1,
2 characterized in that the upper and lower foam Panels (7, 8) have different
3 porosities.

1 14. An interior lining component according to claim 10,
2 characterized in that the cushioning layer (22) is a flexible soft foam layer (16).

1 15. An interior lining component according to claim 9,
2 characterized in that the cover fleece (20) is a PET fleece or a PE/PET composite.

1 16. An interior lining component according to claim 8,
2 characterized in that the reinforcing mats (11) contain glass.

1 17. An interior lining component ~~according to claim 8,~~
2 characterized in that ~~connection~~ layers (15), in particular polyurethane adhesive
layers, are arranged between the upper and lower foam panels (7, 8) and between
the foam panels (7, 8) and the reinforcing mat (11).

1 18. The interior lining component of claim 1, wherein said
2 pressing comprises press-moulding.

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